



Williams Products, Inc

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Everlastic® #37 “B” Black – Low VOC

Description:

Solvent-dispersed synthetic rubber resin adhesive
Low VOC air-drying contact adhesive
Black in color
Excellent for joining seams and butt joints of sheet insulations

Material Specifications

ASTM E – 84
South Coast Air Quality Management District (SCAQMD)

Packaging

Quart and Gallon containers

Application Instructions

Mix well contents of the container and supply only to clean, dry, oil free surfaces. For best results, the adhesive should be brush-applied in a thin, uniform coat to both bonding surfaces. The total cure time is 24 to 36 hours when installed by adhering seams and butt joints

Typical Physical Properties:

Property	Typical Values
Composition	Synthetic rubber based with synthetic resins and fillers added ; hydrocarbon and keytone- type solvents
Solids Content	Approximately 30% by weight
Coverage	200sq ft per gallon max, single coat (depending upon porosity of materials bonded and air temperature
Shelf Life	1 year in original sealed container; storage temperature 60°F to 80°F
Maximum Tack Time	3-5 minutes under normal conditions
Temperature Limits	250°F/120°C 180°F/82°C



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